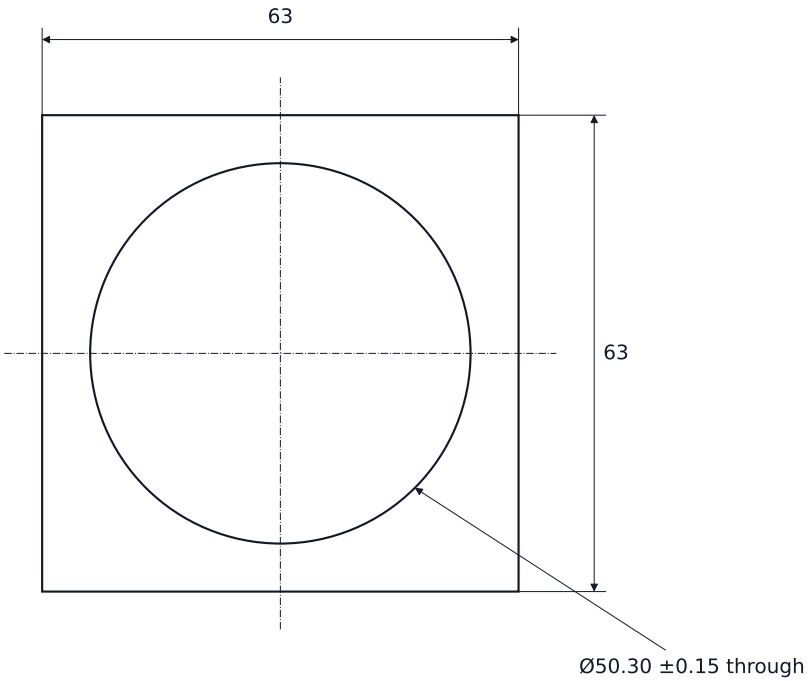


PLAN (scale 1:1)



SECTION ON CENTRELINE (scale 1:1)

NOTES

1. Material: 316 stainless, 6 mm plate.
2. Centre hole Ø50.30 ±0.15: 0.3 mm over the extension body, so it slides on by hand. Laser or waterjet cut as-is is fine; the tack weld closes the gap.
3. Outline may be laser, waterjet or router cut. General tolerances ISO 2768-m unless stated. Deburr all edges.
4. Assembly: tack welded to the extension with 316 stainless filler, top flush with the keel.
5. Confirm all dimensions before cutting.

KEEL WELD PLATE — M30-8-9 v2 (Nov 12, 2026)

Material: 316 stainless

Design m30-8-9 · bolts #8, #9 · qty 2

Units mm · scale 1:1 on A4 · third-angle

Fingerprint 1a0a3f7c6e11 · build v10

Valkyrie keel bolts — generated from the keel app design